

# Examples for the Release of Buildings and Sites

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# neutron generator

# neutron generator

operation period: 1960 - 2000

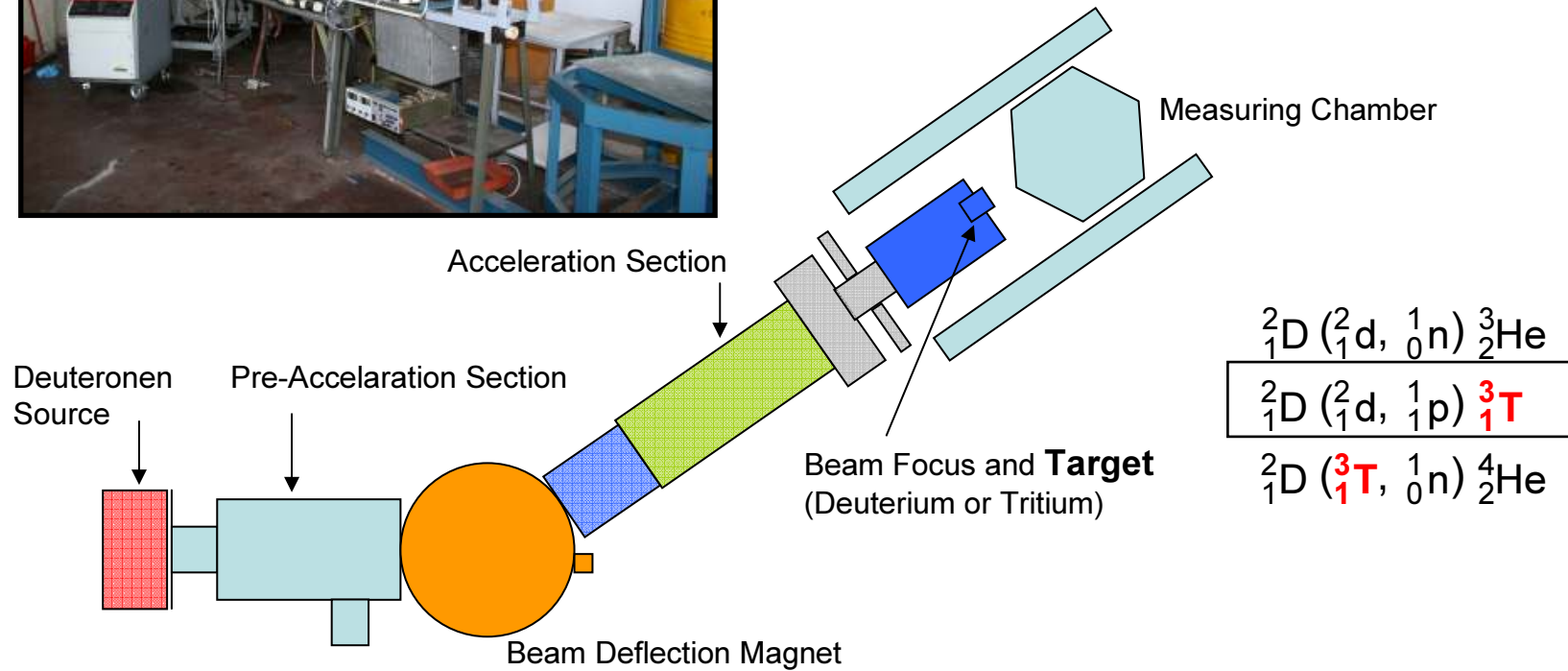


activation:

by neutrons (14 MeV)

contamination:

tritium (H-3) out of the generator  
handling of tritium targets



# situation

## a) radiological situation (customer)

activation ( $^{60}\text{Co}$ , ...) und contamination ( $^3\text{H}$ )

measuring of all parts

$^3\text{H}$ -targets and higher contaminated parts removed,  
expected low contamination level

## b) planned clearance

- determination of surface contamination (tritium)
- determination of mass specific activity ( $^{60}\text{Co}$ , beta emitters)

**clearance levels § 29 GRPO, annex III, table 1**

$^{60}\text{Co}$	0,1 Bq/g (unrestricted clearance)
$^3\text{H}$	100 Bq/cm <sup>2</sup> (unrestricted clearance)
	1000 Bq/cm <sup>2</sup> (reuse of buildings)

# preliminary survey: sampling / $^3\text{H}$ -determination



wipe, scratch,  
drill samples,  
direct sampling



a) tritium-monitor

b) wipe samples / direct LSC- counting

not reliable



change in sampling  
and analysis strategy !



c) scratch and drill samples,  
combustion/heating, LSC

## results of preliminary survey

### contaminated layer

- $^3\text{T}$  and HTO in surface layers  
e.g.. paint, wood
- $^3\text{H}$ -bond und  $^3\text{H}$ -release  
material dependent
- wall (max): 42 x clearance level  
floor (max.): 23 x clearance level

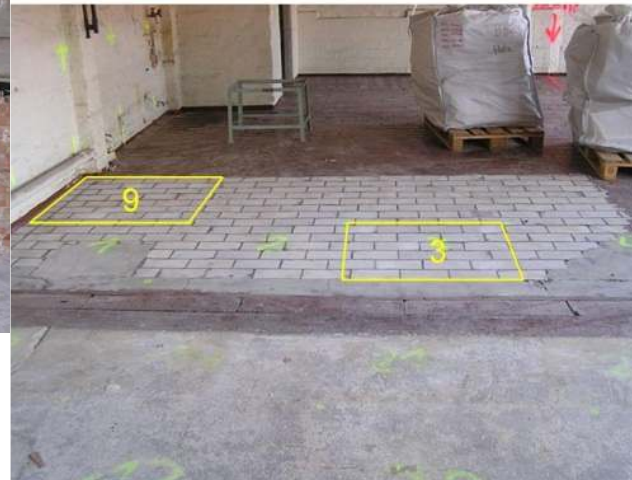


bond of tritium	tritium in paint of	
	steel tube outside	steel beam
to wipe [Bq/cm <sup>2</sup> ]	1540	74
exchangeable [Bq/g]	19	141
strong bonding [Bq/g]	290	240000

no further decontamination of components

removal of material from floor and wall surfaces,  
removal of floor covering

## dismantling and decontamination



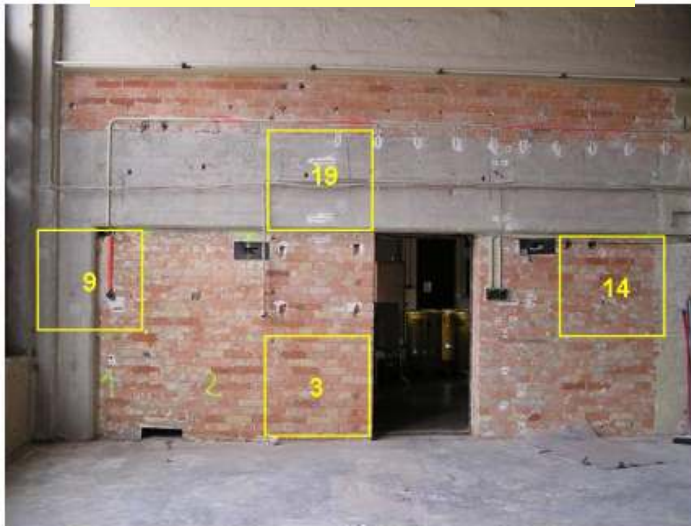
- dismantling, disassembling, sorting of materials
- decontamination of 8 areas (70 m<sup>2</sup>)
- removal by pressured air depth 0,2 – 3 mm



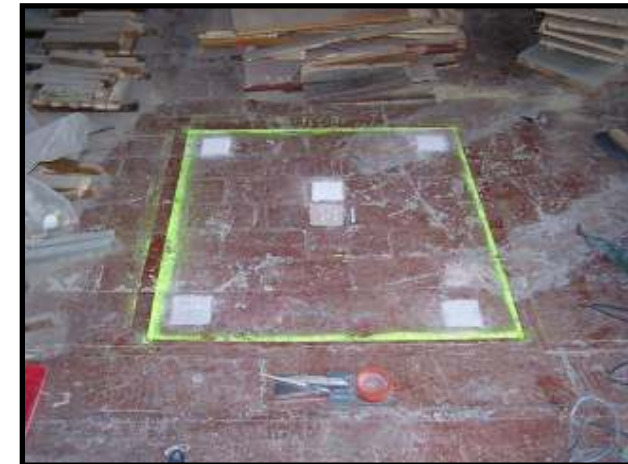
**12 control measurements at subareas**  
max. 21,3 %, mean 2,5 %  
of clearance level

# test of random sampling

wall



measurement of 10 % of the grid  
in 1 m<sup>2</sup> grid areas



comparison  
large area sample (9500 cm<sup>2</sup>) vs.  
mixed sample (5 single samples)

analysis of mixed samples  
scratch samples of 5 subareas  
(each 100 cm<sup>2</sup>)



**result: mixed sample is conservative**

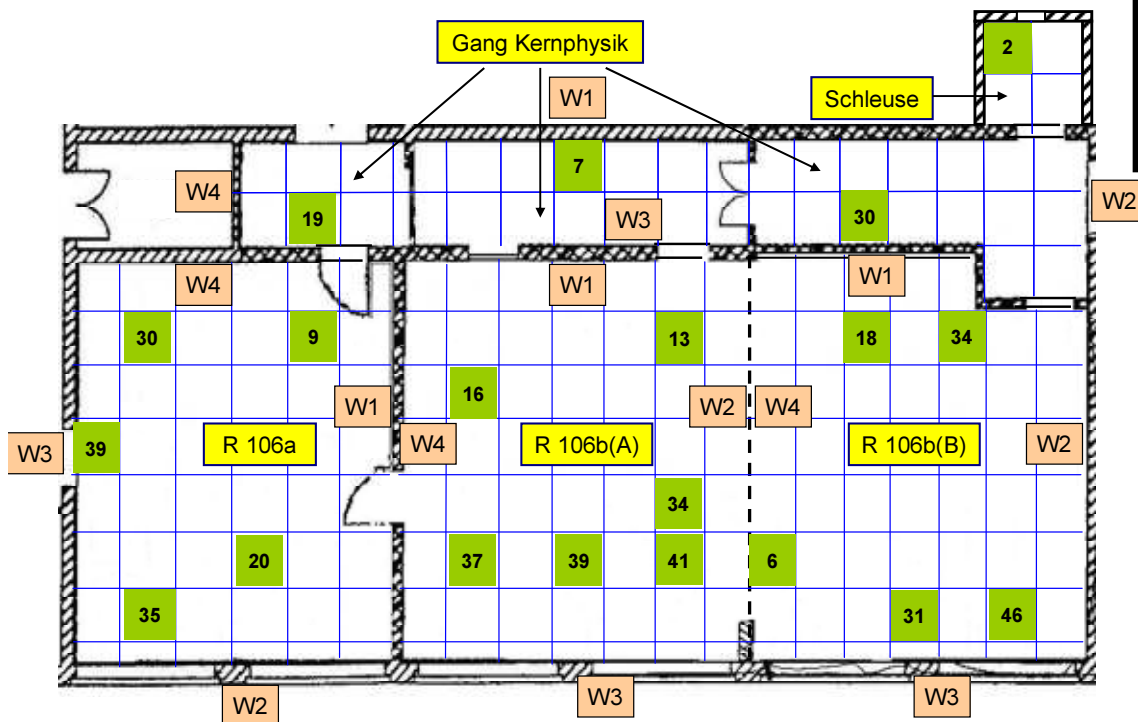
**additional criterion**

rise of measurement density in case of  
> 50 % clearance level in a subarea



# final status survey

in consideration of von 98 measuring points of preliminary survey



## results of 55 random samples

range	1 ... 472 Bq/cm <sup>2</sup>
mean	93 Bq/cm <sup>2</sup>
median	62 Bq/cm <sup>2</sup>
clearance level	1000 Bq/cm <sup>2</sup>



**unrestricted clearance**

# incandescent mantle factory

- 1861 patent for incandescent mantles for gas lights by Auer von Welsbach
- “Auer material”: 99 % Th-oxide + 1 % Ce-oxide
- production process
  - flexible tube of polyester silk
  - impregnation with “Auer material”
  - centrifugation
  - washing with ammoniac
  - drying
  - cutting
  - fixation
  - baking



- no consideration of radioactivity of that material in former times
- new regulations for “natural occurring radioactive materials” (NORM)
- investigations of
  - former production sites
  - plants in closure
- survey procedure includes
  - equipment
  - buildings
  - areas outside

- survey techniques
  - gamma dose rate
  - sampling and analysis
    - area
    - depth profile
  - in-situ-gamma spectrometry



**accelerators**

specifics

- activation by other particles than neutrons
  - other nuclear reactions
- but secondary neutrons may occur !
- different construction materials
  - other nuclides

# uranium mining and milling



## specifics

- natural radionuclides
  - application of NORM regulations ?
- decay chains
  - normally in radioactive equilibrium
  - may disturbed by
    - chemical processes
    - escape of radon
- analysis
  - gamma spectrometry (e.g. Pb-214, Bi-214, Pb-210, U-235)
  - beta counting (e.g. Pb-210)
  - LSC (e.g. Rn-222)
  - alpha spectrometry (e.g. Th- and U-isotopes, Po-210)
  - scintillation counting (Rn-222 and daughters)
  - ICP-MS (e.g. U-isotopes, Ra-226)

## specifics

- natural background
  - site specific
  - often enhanced

## **not only valid for uranium mining and milling**

- ore mining
- some minerals (e.g. rare earth elements, monazit)
- phosphorite



**Thank you for your attention!**