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Fuel Fabrication Facility Test Case Feedback 2010

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Background to Test Case

- The SEP PFR fuel fabrication facility operated from 1971 to 1992
- Manufactured Mixed-oxide (MOX) fuel assemblies for the Dounreay Prototype Fast Reactor.
- It consists of five 5 key areas:
 - Fuel Line
 - Pellet Load & Vibro-compaction Suite.
 - Active Canning Line.
 - Final Assembly & Can Preparation.
 - Ventilation system.

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Aerial Photograph of the Facility





Decommissioning Strategy





Decommissioning strategy

- Facility to be decommissioned using a Phased approach, tackling each area in order.
- Aim was to move from areas of low contamination through to areas of greater contamination therefore gaining experience of decommissioning tools and techniques as task progressed.



Decommissioning Strategy

• Phase Three.

Decommissioning of Fuel line, using both manual and remote techniques.







Decommissioning Strategy

Phase Four.

Decontamination of the Vibro-compaction area and removal of the Building Extract System, including Mobile Filtration Unit.





Safety Assessment Strategy

- The Safety Assessment strategy also adopted a phased approach – mirroring the decommissioning strategy
- For each phase a Preliminary Safety
 Assessment was generated which was then
 updated to a Detailed Safety Assessment
 before being finalised for implementation.

Safety Assessment



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Aim of the FFF Test Case Report

 The aim of the report is to provide the reader with a "real-life" example of the DeSa and FaSa approach to decommissioning safety assessment.

Suitability of the chosen facility

 This facility is considered to be a good example of phased decommissioning and a significant amount of assessment material is available.



Fuel Fabrication Test Case Working Group

- A joint 4 day meeting was hosted by IRSN in Paris during May 2010, which involved:
- Decommissioning Conduct.
- Fuel Fabrication Test Case report.







List of participants

- Mark Pennington
- Patrice Francois
- Stephen Dhlomo
- Philipe Auffrey
- Geraldine Palcoux
- Roger Tremblay
- Audrey Halle

Sellafield Sites, UK IRSN, France NESCA, South Africa EDF, France CEA, France AECL, Canada DSRL, UK

Test Case Report update

- The structure of the test case report was discussed and detailed work was undertaken on the first 4 chapters, including incorporation of all the Working Group participants comments.
- Preliminary work commenced on Chapters 5 (Hazard Analysis – Evaluation) and Chapter 6 (Engineering Analysis).
- The additional data required to update the report was highlighted and this has been sourced.
- Unfortunately we were unable to meet again as a Working Group in September as originally envisaged but all participants are willing to assist with report drafting this week.



Outline Work Plan for the Working Group

Presented below is the tentative outline work for the working group, for this week:

- Review of current Test case Report chapters
- Detailed work on chapters 4, 5, 6 and 7.
 - Hazard Analysis Identification and Screening.
 - Hazard Analysis Evaluation.
 - Engineering Analysis.
 - Evaluation of Results and Safety Measures.
- Agree scope of chapters 8, 9 and 10.
- Detailed work-plan for the 2011 meetings.

Questions and Answers

Questions and Answers from the meeting participants.

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