EMRAS II WG2^{4th} Meeting

Enhanced Natural Radiation Exposure in China

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Enhanced Natural Radiation Exposure in China

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- III. A case study of Legacy/NORM sites in Baotou, Inner Mongolia, China

I. Introduction of the Third Symposium of Natural Radiation Exposure and Control in China

Organized by

Committee of Nuclear Safety and Radiation Environmental Safety, Chinese Society for Environmental Sciences
Committee of Radiation Protection, Chinese Nuclear Society
Chinese Society of Radiological Medicine and Protection, Chinese Medical Association
Committee of Radiological Health, Chinese Preventive Medicine Association
Committee of Radiological Toxicology, Chinese Society of Toxicology

The Third Symposium of Natural Radiation Exposure and Control

Aug 30- Sep 3,2010 Baotou, Inner Mongolia, China

hosted by Nuclear and Radiation Safety Center of MEP in co-operation with China Institute of Atomic Energy.



1. Topics

- (1) Exposure to NORM and management
- (2) Natural Radiation Exposure measurement and assessment

(3) indoor and environmental Radon exposure and radiation control

- (4) Exposure to NORM Industries and radiation control
- (5) Natural Radiation level and control in underground workplaces
- (6) space radiation and High Levels of Natural Radiation Background
- (7) Natural Radiation control technique
- **Technical Visits(2days)**
- visit Bayan Obo, the largest REEs open pit mine in the world.

2. Conference Participation

•About 200 participants attended the meeting.

participants were from national environmental protection system, health system, nuclear industry, ministry of construction and universities, totally 78 units.

- About 140 papers had been submitted
- •Programme included:

Opening Session (12 Invited Presentations) and 6 Subsections (36 Oral presentations)

3. summary

A series of significant achievements concerning norm radiation exposure and control have been made under the support of the Ministry of Environment Protection, the Ministry of Science and Technology ,the Ministry of Health, National Industries, and the National Natural Science Foundation Committee, etc.

As a result, enhanced natural radiation is the major contributors to the public exposure and occupational exposure in China.

II. Overview of NORM Source term from the First China Pollution Source Census **First China Pollution Source Census**

A Census of Pollution Source generated from NORM

Organized by central government The Ministry of Environment Protection
Carried out by local government provincial and county environment protection units



1. Time limit for census

*Scope

All pollution sources from industry, agriculture, daily life and pollution treatment centers including those generated from NORM.

***Working Period**

From early 2008 to 2009

Census period up to Dec 31, 2007

*Target

Year 2007

2. The Source Census of NORM

Concerning the 11 mining resources as follows:

- Processing rare earth elements ,
- ≻niobium/ tantalum,
- ≻zircon and its oxides,
- ≻tin,
- ≻lead /zinc,
- ≻copper,
- ≻aluminum,
- ≻vanadium,
- ➢iron and steel,
- ≻phosphate,
- ≻coal including coal gangue etc.

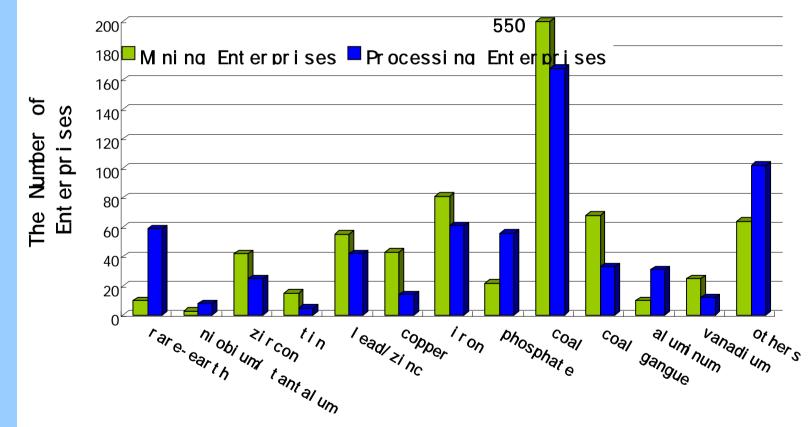
It does not include uranium mining and milling!!

3. Preliminary results

•11000 enterprises were censored in 2007. In which, 1433 enterprises are monitored in more Detail, they either produce ores, raw materials (concentrates), or wastes (slag, tailing) with that γ dose rate on 1 meter distance is over 50 nGy/h of local background level.

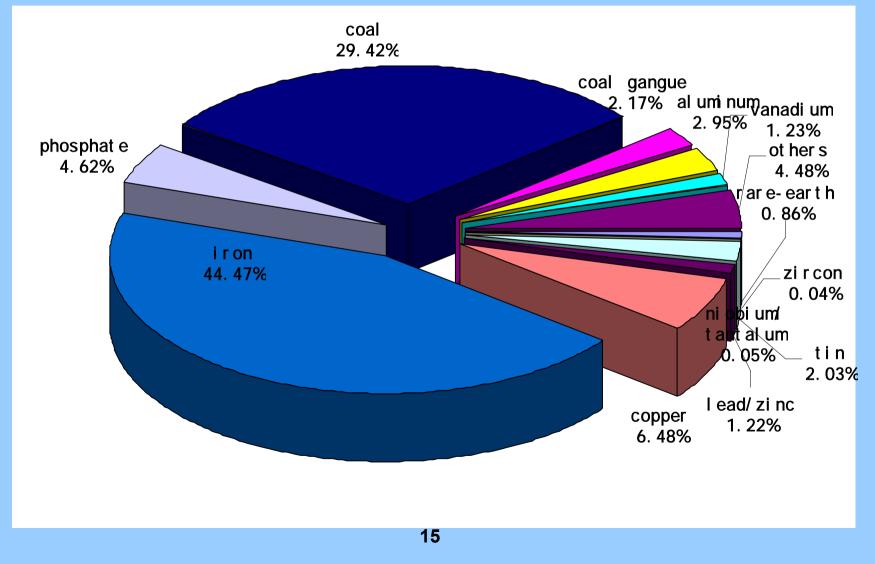
3. Preliminary results -cont.

NORM concerning industry sectors in China



3. Preliminary results -cont.

The amount of NORM solid waste distribution in China



3. Preliminary results -cont.

Data analysis is in process .

III.A case study of Legacy/NORM sites in Baotou, Inner Mongolia, China

A case study of Legacy/NORM sites in Baotou, Inner Mongolia, China

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- 6. Radiological assessment
- 7. Questions

1. Introduction

Inner Mongolia BaoTou Iron and Steel Plant (Group Ltd.) or BTISP

founded in 1954

•Bayan Obo mine Mining and crashing

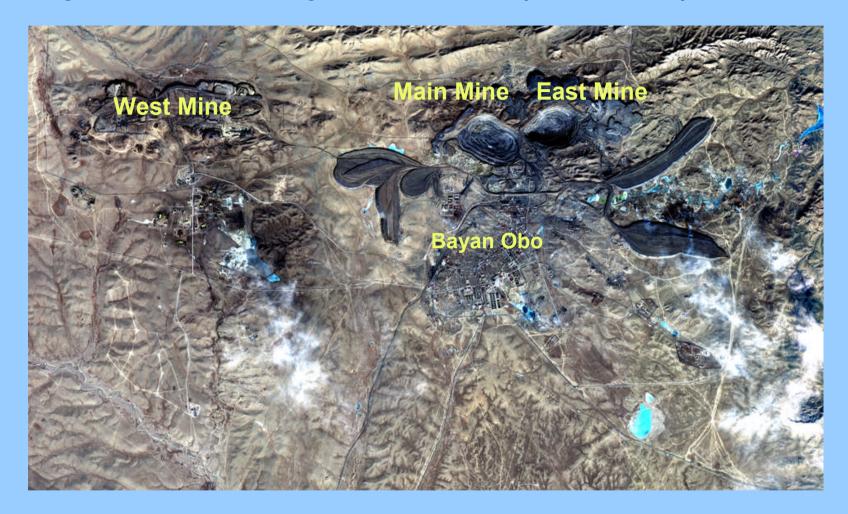
Iron and Steel PlantRare earth plants (1974)

1. Introduction - cont.

- 12×10⁶ t/a of ores from Bayan Obo mine
- 9×10⁶ t/a products of iron and steel
- more than 7×10³ t/a products of oxide equivalent of REO (2006).

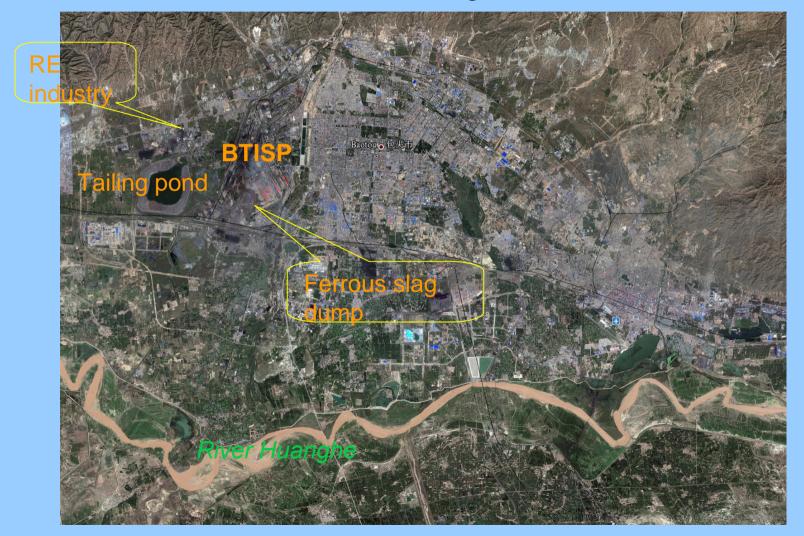


Bayan Obo and Bayan Obo mine(the BTISP)



Bayan Obo mine: 18Km × 2 - 3Km.

The BTISP and Baotou City



1. Introduction-cont.

The Bayan Obo ores are rich in thorium, so it causes a certain radiological impact on both work places and the environment during mining and processing.

2. The Monitoring Programme

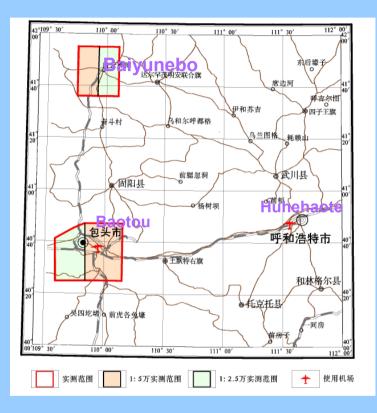
•Aero survey and ground measurements Work was done during 2006-2009

•Other data The Monitoring Data of Baotou Radioactive Environmental Quality, required by regulation(year 2006), and A Study of Radiological Impact on Baotou Area resulting from Exploitation of Bayan Obo Ores (1998), INNER MONGOLIA RADIOACTIVE ENVIRONMENT MANAGEMENT INSTITUTE

Airborne gamma spectrometry

about 2060km² has been flown in 2006.

The follow-up ground measurements to verify the sites with elevated levels of radioactivity



Baiyun:23Km×28Km Baotou:42.5Km×30 Km

Airborne gamma spectrometry

The AGS system was installed in fixing wings aircraft, with large volume(32L) sodium iodide (Nal(TI))detector.







Nal (TI) detector

GR-820

Follow up ground work



In Situ HPGe Gamma Spectrometer



The CGS system was installed in jeep, with large volume(4L), GR460, Nal(TI) detector.

Follow up ground work

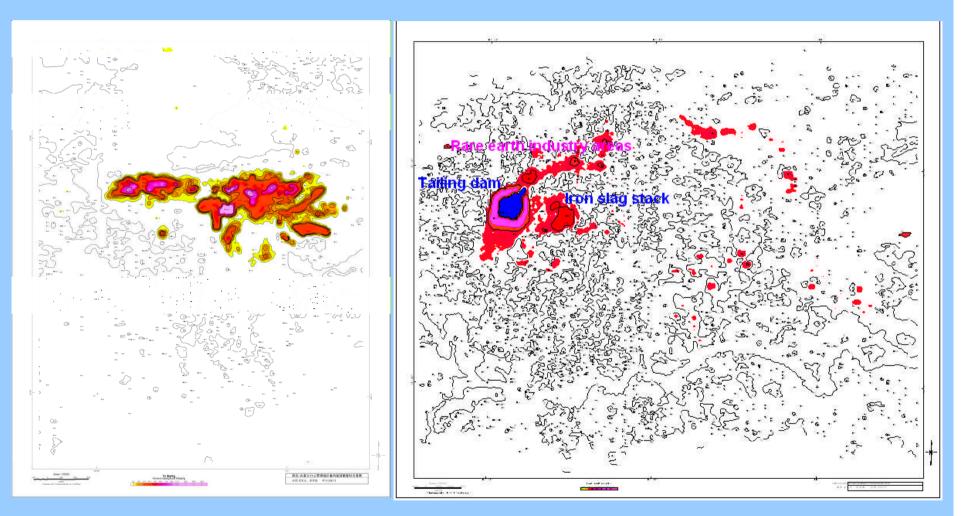






²²²Rn/ ²²⁰Rn and ²²⁰Rn progeny CR-39 detector

3.Regional Radiological data



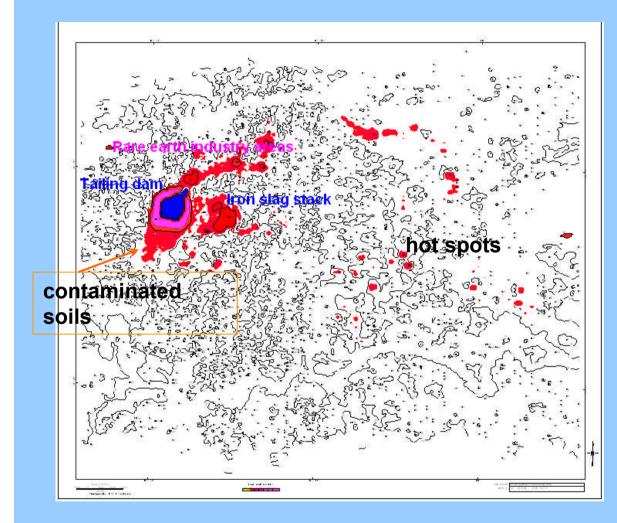
Gamma radiation levels in Baiyunebo

Gamma radiation levels in Baotou

sites with elevated levels of radioactivity BG: 85nGy/h HBG:200-800nGy/h (about 55.4 Km²) Mining sites and Ores (O):600 to 2000nGy/h Dumping sites(A,B,C,D,E): 400 to 800nGy/h 1200nGy/h 用专约是百白云等将地区面马能读教堂社会堂有

hot spots (P1-5): 500-2000nGy/h







BG: 65nGy/h (50Bq/Kg for Th) Tailing pond: 650-1200 nGy/ h (11 Km²) Ferrous slag dump: 500-1200 nGy/ h The contaminated soil area:

The contaminated soil area: 85-150nGy/h 80-200Bq/kg for Th in the upper layer of 10 -20cm. 32 hot spots : 120-1200nGy/h

4.Legacy/NORM sites

Legacy/NORM sites in Bayan Obo

•Main Mine and East Mine

About 276×10^6 t of ores had been mined by the end of 2006. About 10×10^6 t/a of ores are recently mined



open pit mines

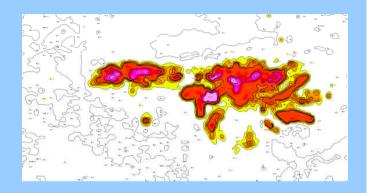
1520×1080m² for Main Mine, 1400×1020m² for East Mine

Legacy/NORM sites in Bayan Obo

•West Mine

a big open pit mine, started in May, 2006.

4,600 m in length 1,000 m to 1,200 m in width. The present production of ores is expected to be 3×10^6 t/a,





Legacy/NORM sites in Bayan Obo

waste rock dumps

About 10×10^6 t of waste rocks are produced annually.

Total amount of waste rocks is about 560×10^6 t , piled up in the waste rock dumps.

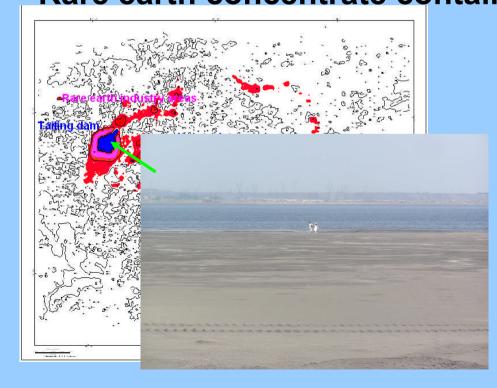


Legacy/NORM sites in Bayan Obo

A new milling plant and some other plants in Bayan Obo P2-railway platform constructed by waste rocks 596nGy/h P3-an abandoned milling plant, tailings,756nGy/h P4-an abandoned RE plant, Slag 15m*30m,2000nGy/h P5-a small milling plant, tailings,500nGy/h

P1 A new milling plant Tailings,675 nGy/h

Legacy/NORM sites in Baotou Milling Production of iron and RE concentrates 4.5×10⁶ t/a and 100×10³ t/a respectively Iron concentrate contains thorium 0.024% to 0.0073% Rare earth concentrate contains 0.2% thorium



Tailings , 149 \times 10⁶ t , 2006 an area of 11km² About 6.55 \times 10⁶ t/a with 0.048% Th

Refining iron and steel

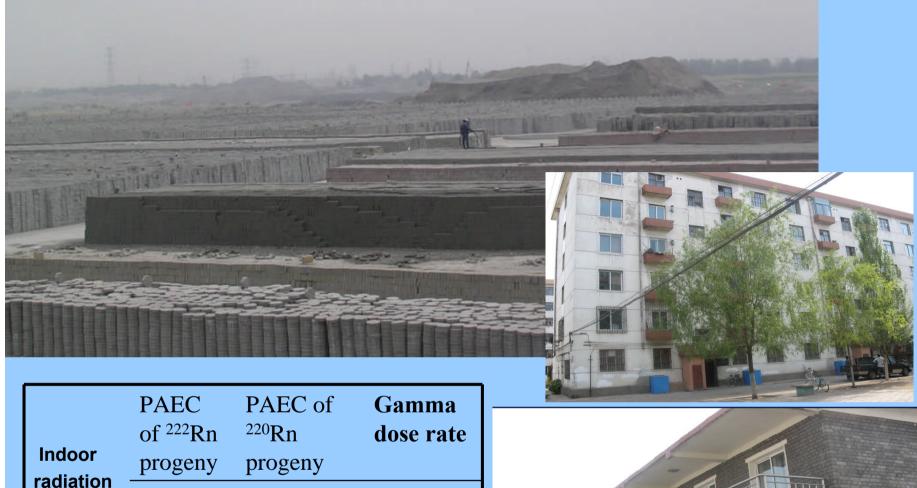


The BTISP recently produces 9×10⁶ t of iron and steel, yielding 3.55×10⁶ t of ferrous slag annually



about 1450,000 t/a of ferrous slag has been used to make cement, bricks and other building products





Indoor radiation	progeny	progeny		
Taulation	nJ/m ³	nJ/m ³	E-8Gy/h	
BS	212.5	186.25	16.12	
BNS	60.86	37.78	12.63	
BS-the buildings made of slag bricks. BNS-the normal buildings not				

BS-the buildings made of slag bricks BNS-the normal buildings not containing slag



RE Processing



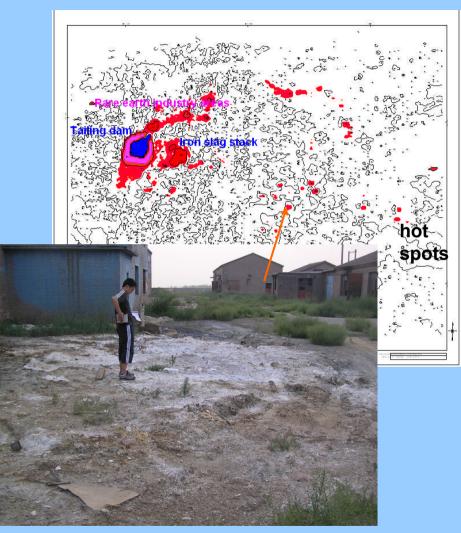


The gross α , 8×10⁴-2×10⁵Bq/kg

- There are 13 RE plants in Baotou city area.
- Products include RE oxides, RE chlorides, RE carbonates and alloy products.
- 60×10³ t/a of RE slag is produced and disposed in Baotou Radioactive Waste Storage Facility

abandoned rare earth plants

RE slag 10m*15m 1830nGy/h





		Above slag	central site of
		pile	driver training
Rn	222 Rn、(Bq/m ³)	916	218
	²²⁰ Rn (Bq/m ³)	2693	342
progeny	²²² Rn (nJ/m ³)	12.5	11.1
	²²⁰ Rn (nJ/m ³)	234.1	174.8
Gamma dose rate(nGy/h)		1600	360

The plant is closed, but rare earth slag left

5. dataset available for radiological assessment

Typical ranges of radiation level in work places and environment

	*Gamma dose rate	**PAEC of ²²⁰ Rn progeny
Type of samples	nGy/h	Mev/l
Bayan Obo background	85	
Mining sites	600-2000	
Dumping sites	400 to 800	226.1
Work places in plants	300-500	
Bayan Obo City area	100 -150, average 121	199.4
Background in <u>Baotou</u>	65	
Work places in plants	Mostly,300-500;	25-500 (average 126)
	Some,500-1000,max 1518	
Taillings	650-1200	75.4-590.1 (average 243)
RE slag pile	1500-4000	
Contaminated soil in	85-150	
Baotou		
Baotou City	Background	69-125.6 (average 94)

*PAG- data after the Programme of Aero survey and ground measurements

₩#MIMRE- data after the results of Monitoring by Inner Mongolia Radioactive Environment Management Institute

5. dataset -cont.

Typical ranges of radionuclide concentration in environmental materials

<u>•</u>				1	1	
Type of samples		units	²²⁶ Ra	²³² Th	²²⁸ Ra	
Soil background in <u>Bayan</u> Obo		Bq/kg	33	46		PAG
tailings				about 1600		PAG
ferrous s	lag	Bq/kg		0.5-1.6×10 ³		PAG
RE slag		<u>Bq</u> /kg		2.0-3.8×10 ³		PAG
contaminated soil(upper layer		Bq/kg		80-120		PAG
10 cm) in <u>Bayan</u>						
dust	crushing and sorting	Bq/kg		1.3-1.9×10 ³	1.2-2.0×10 ³	MTMDE
powder	plant					MIMRE
from	sintered plant	Bq/kg		0.5-1.6×10 ²	1.2-2.0×10 ²	
	steel smelting plant	Bq/kg		0.2-1.2×10 ²	0.2-1.1×10 ²	
exhaust gas from RE plant		10 ⁻²		3.2		MTMDE
		Bq m ⁻³				MIMRE
Soil background in Baotou		<u>Bq</u> /kg	33	36		PAG
contaminated soil(upper layer		<u>Bq</u> /kg		80-200,or>400		PAG
20 cm) in <u>Baotou</u>				near tailing pond		

*PAG- data after the Programme of Aero survey and ground measurements

**MIMRE- data after the results of Monitoring by Inner Mongolia Radioactive Environment

Management Institute

5. dataset -cont.

Building material with ferrous slags (2007)					
Factories	Major products	Ra-226	Th-232	K-40	
		Bq/kg	Bq/kg	Bq/kg	
A brick factory	paving bricks house bricks	51	212	123	
Cement factory 1	Cement	83.6	330.9	429.2	
Cement factory 2	425# cement 325# cement	24.6	240.1	371.9	

Indoor radiation level

Type of	PAEC of ²²² Rn	PAEC of ²²⁰ Rn	Gamma dose
samples	progeny	progeny	rate
	(nJ/m ³)	(nJ/m ³)	(E-8Gy/h)
BS	212.5	186.25	16.12
BNS	60.86	3 7 . 78	12.63

BS-the buildings made of slag bricks.

BNS-the normal buildings not containing slag

5. dataset -cont.

mining workers

8 h per day, or 251 days per year Special workers- on the tailing pond or ferrous slag dump

2 h per day, or 251 days per year

6. Radiological assessment

Bayan obo

- Most of workers receive 0.24-0.7 mSv/a of additional external exposures
- But some workers may receive more than 1.0 mSv/a
- Public in the Bayan Obo city area receives additional external exposure about 0.044 mSv/a

6. Radiological assessment-cont.

Baotou

- The additional external exposures for workers are in range of 0.3- 0.6mSv/a
- The additional external exposure is 0.043mSv/a for members of the public living in the soil contaminated area.
- The indoor effective dose for the buildings containing no slag is 1.86 mSv/a in Baotou City area (similar to other places in China), but the dose becomes higher than 2.0 mSv/a for most of the buildings made of slag bricks.

7. Questions

•Need to perform a dose assessment

(case1)Legacy sites risk and safety assessments in support to decision making for remediation

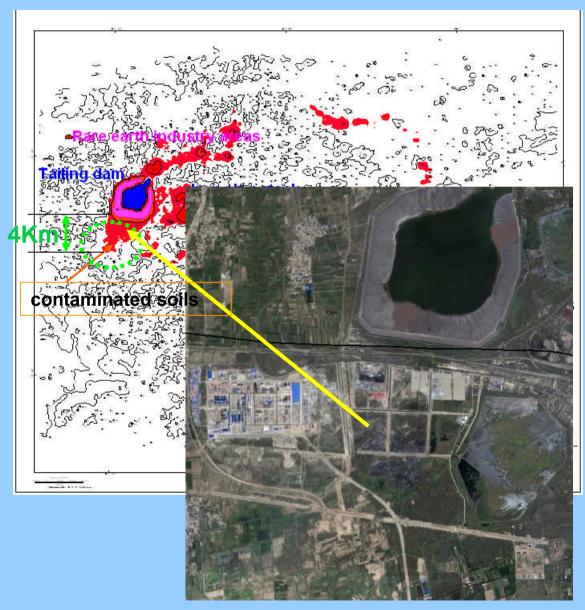


abandoned plants



The closed plant for other uses, but rare earth slag left

7. Questions



•Need to perform a dose assessment

(case2)Estimate exposure of the public for the current situation in contaminated area. internal dose may be significant and mainly result from dust and aerosols of ²²⁰Rn progenies transported from tailing pond

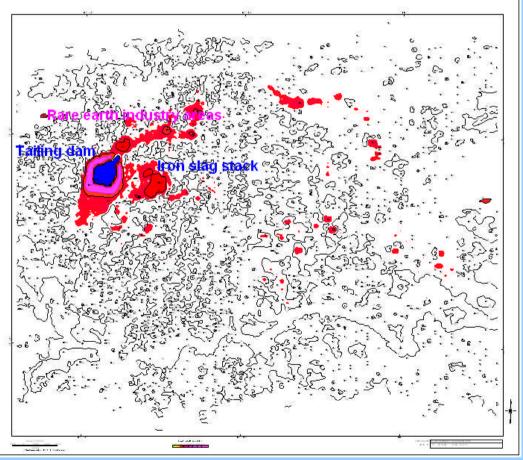
wind direction: NNW wind speed : 3.4 m/s TSP:0.44mg/m³ PM10(in tailings): 11.6%



7. Questions

•Need to perform a dose assessment

(case3)Estimate exposure of the Public in an area of 42.5Km×30 Km in Baotou



ACKNOWLEDGEMENTS

• EMRAS II WG2 ,IAEA

- Institut de Radioprotection et de Sûreté Nucléaire (IRSN)
- Department of Nuclear Safety Management of Ministry of Environment Protection of China
- China Aero Geophysical Survey & Remote Sensing Center for Land and Resources
- Mr Liu Hua and Mr. Pan Ziqiang
- Ms Astrid Liland
- Ms Virginia Koukouliou
- Mr Thierry.DOURSOUT
- Mr C. Yu
- Mr/Ms.....

OTHER CONTRIBUTORS OF THE RESEARCH PROGRAMME

Mr. Pan Su, Mr. Feng Youcai and Mr. Li Rujun ept. of Nuclear Safety Management of MEP Mr. Cheng Jianping, Mr. Qin Zhangjian, Mr. Jin Ge Engineering Physics of Tsinghua University Mr. Yang Bin, Mr. Ma Yongfu, Mr. Yang Weigeng, Song Jianfeng, Xiang Yuanyi, Zheng Guodong, a Province Environmental Radiation Monitoring Center Mr. Sui Wenli, Ms. Liu Guifang, Ms. Wang Xiaoqing and Mr. Li **Xiansheng** Inner Mongolia Radioactive Environment Management Mr. Luo Jianjun, Mr. Liu Xinhua

Thank you!