

# *Decommissioning & Dismantling the EURODIF-Georges Besse Plant*

**WASTE STRATEGY**  
*R. Themines*

- ▶ ***The position of the safety authorities***
- ▶ ***Nuclear waste management***
  - ◆ ***Generalities***
  - ◆ ***Nuclear waste recycling in France today***
- ▶ ***The decommissioning of Georges Besse plant***
  - ◆ ***Basic design studies and selection of a baseline strategy***
- ▶ ***Decontamination by melting and recycling in other nuclear facilities***

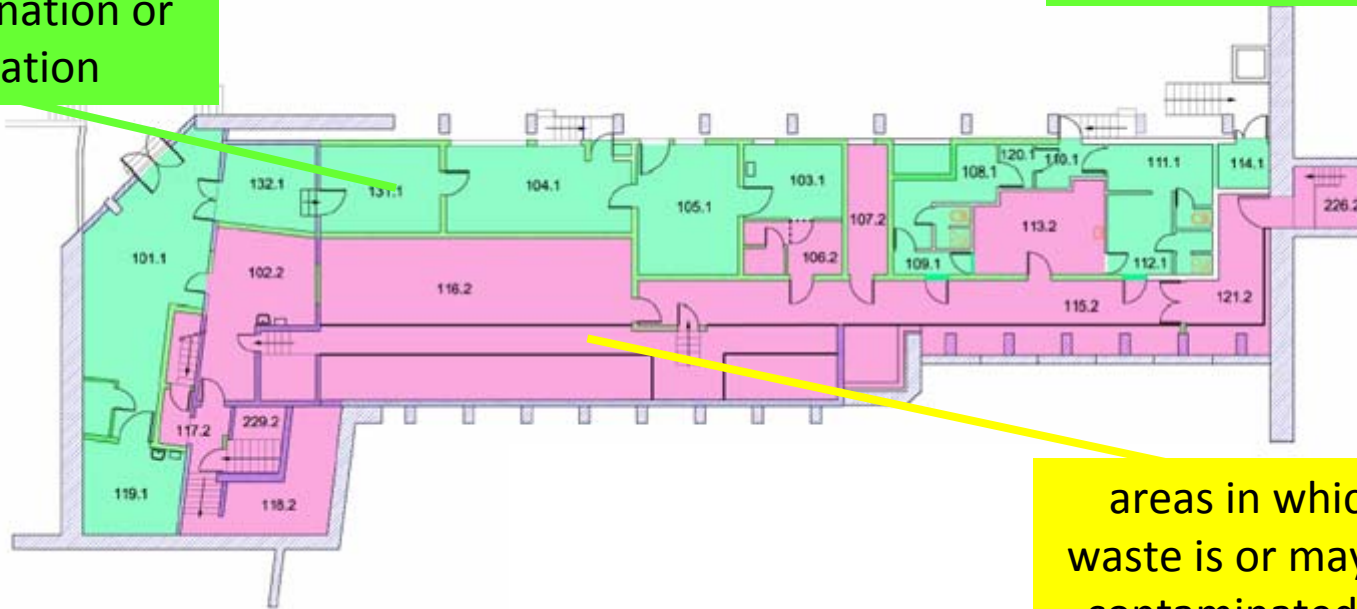
# ***The Position of the Safety Authorities***

- ▶ ***Key arguments against this practice :***
  - ◆ ***It is difficult to guarantee that Very Low Levels of Activity can be reached for large recycling projects***
  - ◆ ***Ethical and public policy considerations make agreement on the unrestricted reuse of VLLA materials very difficult to obtain***
  
- ▶ ***To manage nuclear waste the government has published the National Management Plan for Radioactive Material and Waste (PNGMDR)***

# The Nuclear Waste Management : Zoning

areas where there is no possibility of contamination or activation

**Conventional waste**



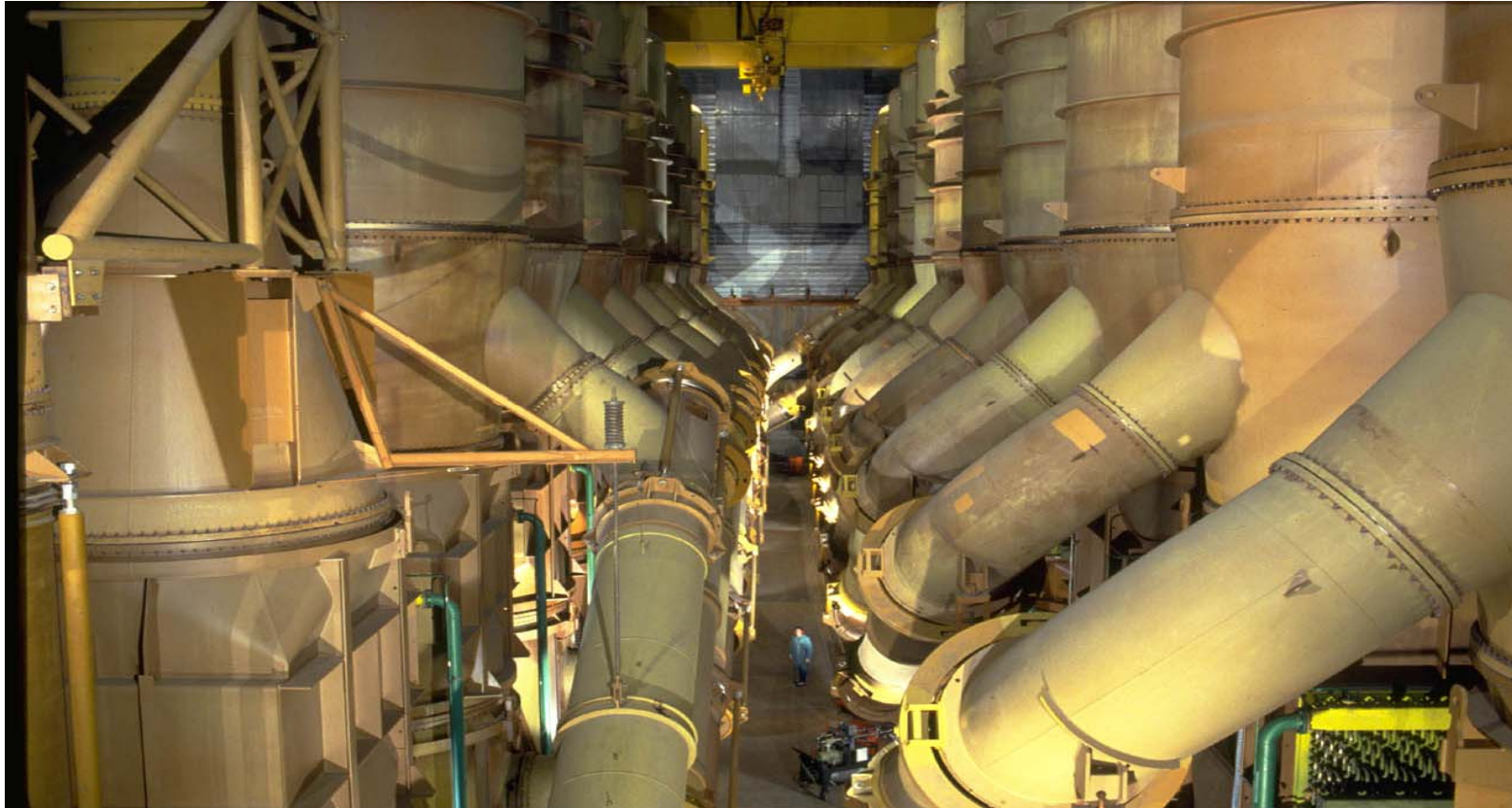
areas in which waste is or may be contaminated or activated

**Nuclear waste**

# ***Nuclear Waste Recycling in France Today***

- ▶ ***Nowadays in France there is only one possibility for nuclear waste recycling : the decontamination and the reuse of lead***
  - ◆ ***Contaminated lead is sent to the Marcoule treatment plant***
  - ◆ ***The lead is decontaminated by melting in a furnace***
  - ◆ ***Two components are produced : slag and ingots***
  - ◆ ***The ingots are sent to d'Huart industries in Marseille to produce new equipment***
  - ◆ ***The recycled lead equipment is then sent to another nuclear plant and the cycle begins again***

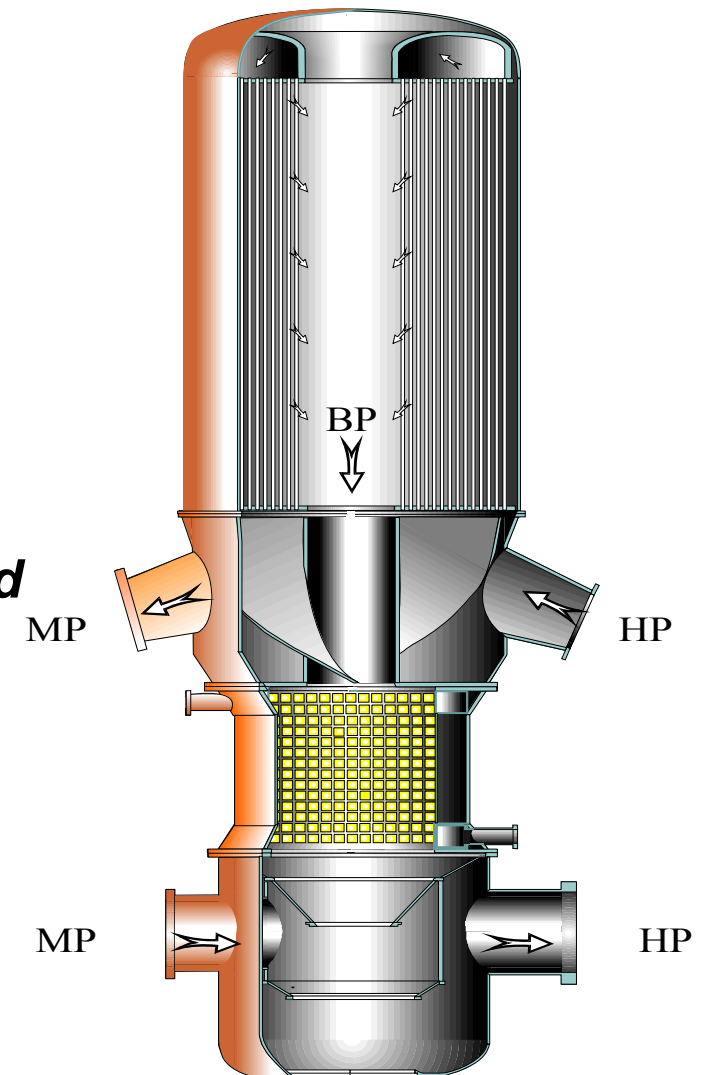
## DECOMMISSIONING The Georges Besse Plant



**Eurodif Georges Besse Plant : a set of diffusion stages  
4 buildings, 1400 diffusion stages gathered into 70 sets of 20  
190 000 square meters**

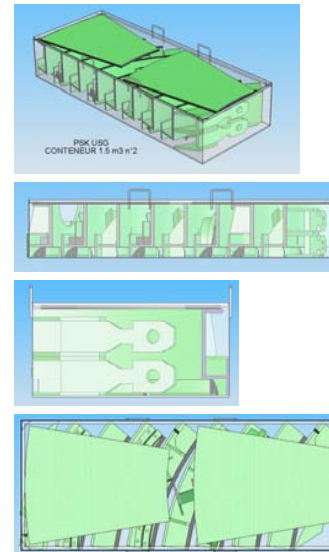
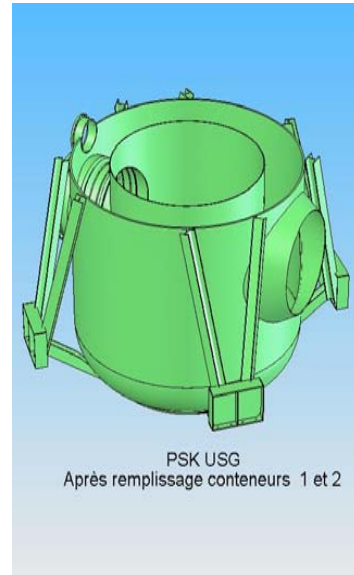
# EURODIF Georges Besse Plant

- ▶ **Maximum weight 88 metric tons**
- ▶ **28 000 metric tons of barriers**
- ▶ **Dismantling is expected to produce a mass:**
  - **150 000 metric tons of contaminated waste**
  - **50 000 metric tons of non-process waste**



# Waste Strategy : Basic Design Studies

- ◆ **Storage at ANDRA (VLLA) center**



***The cascade equipment is cut and packaged in order to comply with ANDRA specifications***

- ◆ ***The volume of waste from DGB would take 25% of ANDRA'S VLLA storage capacity***



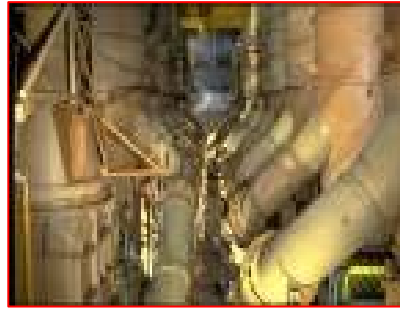
# **Baseline Strategy- Second Scenario**

- ▶ ***Decontamination by melting and recycling steel in the nuclear Industry***

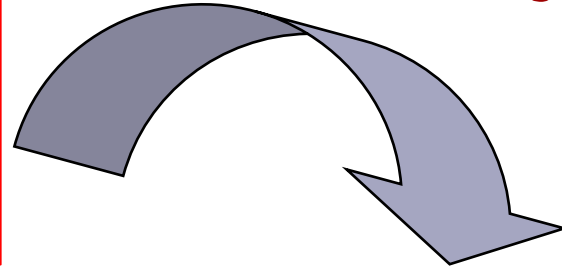
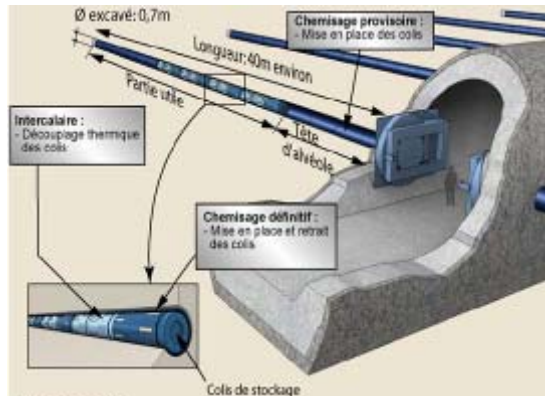


- ▶ ***In keeping with AREVA'S committment to sustainable development, AREVA has chosen to develop an alternative strategy for nuclear waste disposal : recycling by melting***

# Steel Recycling : The Cycle



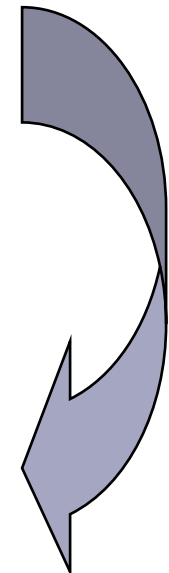
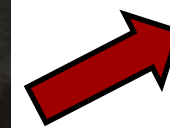
**Nuclear facilities**



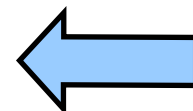
**Steel melting furnace**



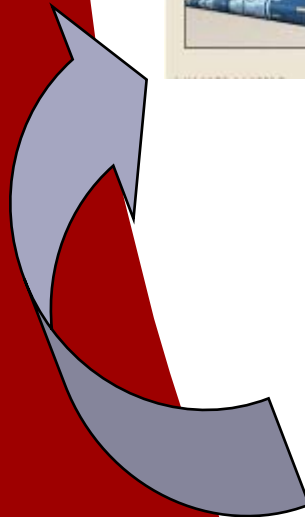
**Decontaminated Steel**



**Steel melting furnace industrial partners**

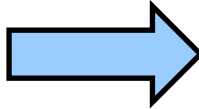
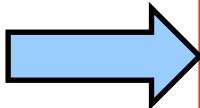
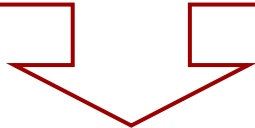


**End products :**



# Waste Strategy – Melting and Recycling

**Decontamination  
by melting**



**slag**

**ANDRA VLLA**

# ***Waste Strategy – Melting and Recycling***

▶ ***Metal containers***



▶ ***Steel reinforcement bars***



◆ ***Refined steel to be used as material for nuclear plants***

# Waste Strategy – Melting Tests



**Pellets in the furnace**  
Average activity : 10 bq/g



**Melting operation**



**Separation of slag**



**Taking samples for analys**  
Average contamination : < 0,05 bq/g

# ***Recycling by Melting –Authorization Process***

- ▶ ***Remaining steps required to obtain authorization are :***
  - ◆ ***Complete safety studies***
  - ◆ ***Identify industrial partners***
  - ◆ ***Present results to the regional safety authorities (DRIRE) for review :***
    - ***Public inquiry***
    - ***Public meeting***
- ▶ ***The delay to complete studies and obtain authorization is estimated at 2 - 3 years***

# ***Waste Strategy – Recycling and Sustainable Development***

## ***To conclude***

- ▶ ANDRA, AREVA, CEA and EDF have agreed to develop a common recycling strategy***
- ▶ Studies are being performed to assess other uses of the melting process***
  - ◆ Copper***
  - ◆ Stainless steel***
  - ◆ Aluminium***