



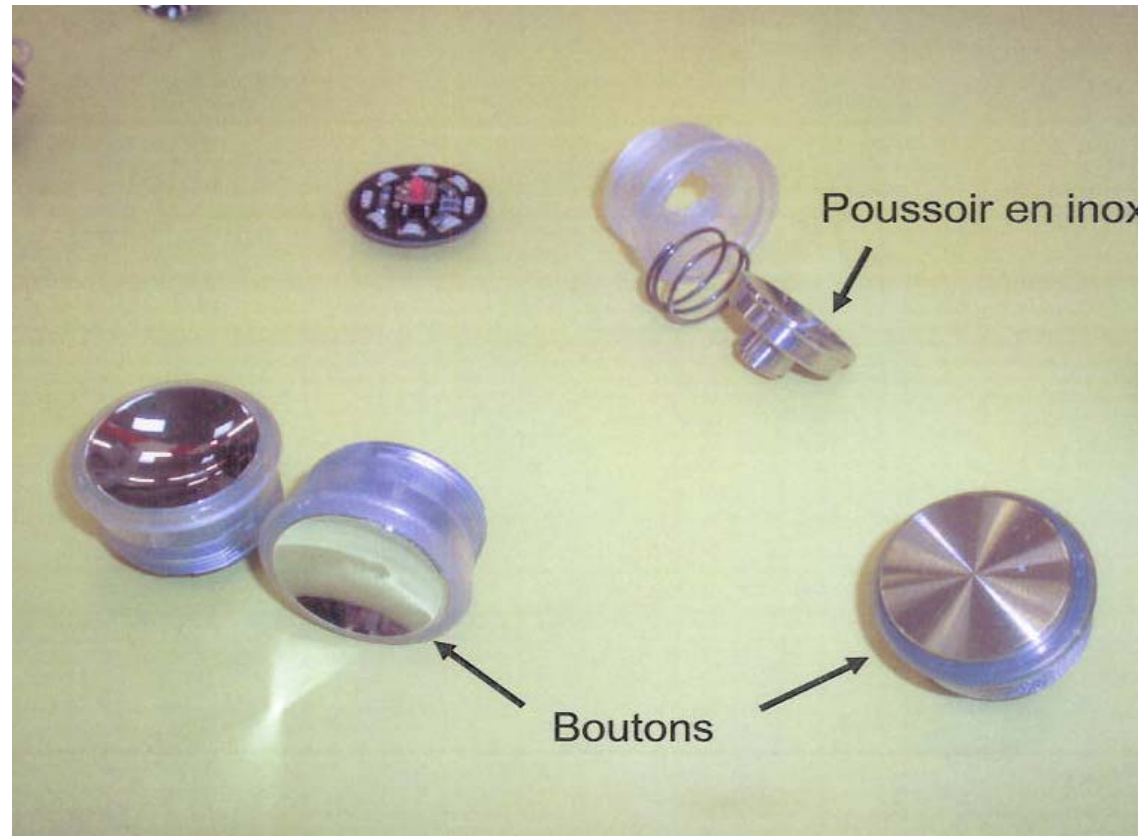
# French experience

B. ZERGER, ASN, Lyon Division





# Contamination of elevator push buttons manufactured by MAFELEC co.





## Event description

- On September 17<sup>th</sup>, first alert from the carrier about radioactivity in a MAFELEC shipment
- On October 3<sup>rd</sup> and 7<sup>th</sup>, alerts from US customers : radioactive MAFELEC shipments have been stuck by US customs
- On October 7<sup>th</sup>, MAFELEC alerted the French Authorities
  - High dose rate is measured in the work stations but no contamination was found
  - ⇒ MAFELEC facility is closed the same day





## First investigations

- On October 8<sup>th</sup>, ASN inspection and IRSN expertise on MAFELEC site
  - dose rate up to 50  $\mu\text{Sv/h}$
  - Cobalt-60 inside the steel
  - No contamination on site (no cutting or machining)
  - MAFELEC suppliers are two Indian companies : LAXMI and BUNTS TOOLS COMPANY
  - A single customer : OTIS





## Radiological Consequences

- **MAFELEC Workers :**
- First IRSN "rough" assessment : maximal effective dose of 2,7 mSv for 3 workers and the exposure of 22 workers over 1 mSv (annual dose limit).
- The final IRSN dose estimation, based on MAFELEC information (work periods, percentage of contaminated pieces) is a maximal exposure of 0,9 mSv for 8 people.



## Radiological consequences

- **OTIS Workers : dose < 1 mSv**
- **Public** : maximal dose rate would be 150  $\mu$ Sv a year (5minutes / day, 300 days / year, at 50 cm from the control panel).





# ASN action towards international counterparts :

## 1. Information

- ASN informed all regulatory bodies located in countries where were implanted MAFELEC customers.
- Secondly, ASN contacted its counterparts located in countries where are implanted customers of the same MAFELEC Indian suppliers.
  - Sweden, Belgium, Netherlands
  - Identification of a third Indian supplier (without any connection with MAFELEC)
- Information to WENRA and INRA members.
- Co-operation with the Swedish regulatory body (SSM) :
  - SSM sent an information message to the European ECURIE network
  - ASN became the unique contact point with Indian Authorities.





# ASN action towards international counterparts :

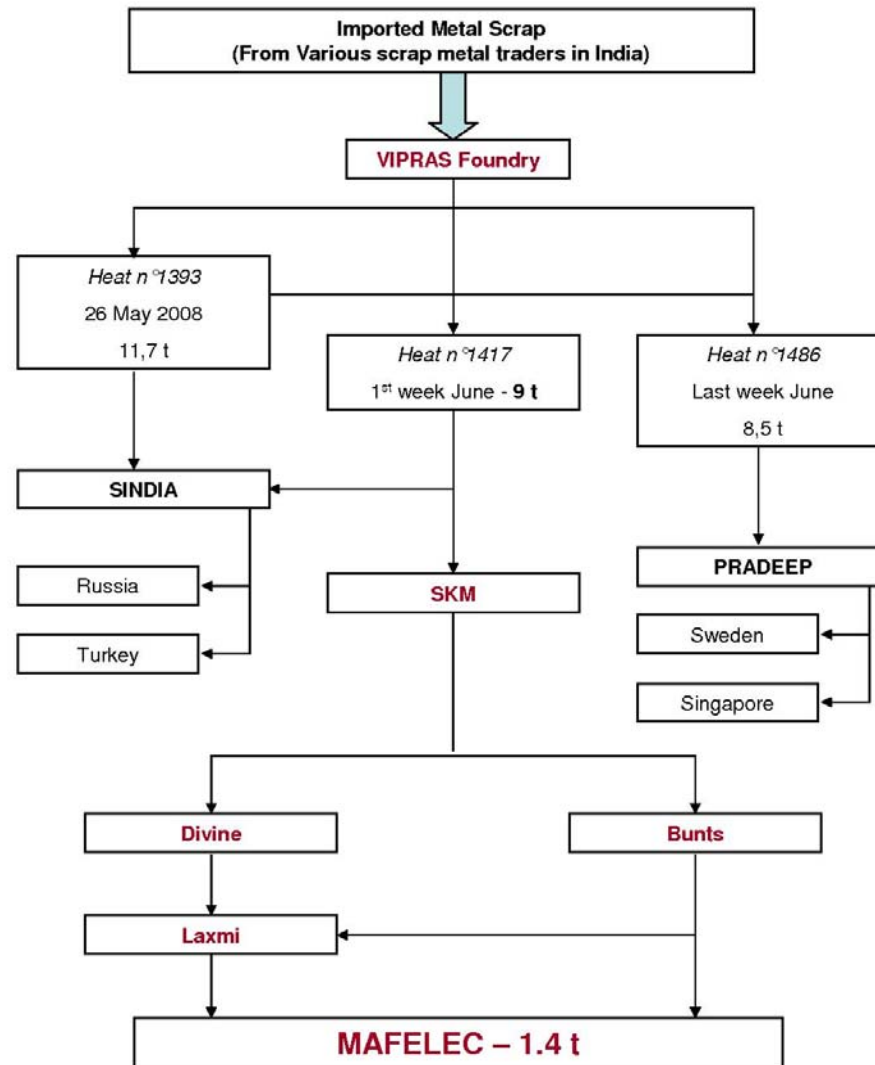
## 2. Investigations

- Investigations performed by AERB (Indian RP authority) :
  - All contaminated parts sent to France and Sweden came from the same Indian foundry
  - Identification of steel heats.
- Once heat numbers confirmed, most of contaminated parts lots has been identified by ASN and MAFELEC and this information has been relayed to all MAFELEC customers, including those located abroad.





# Origin of the contamination





# ASN action towards international counterparts :

## 3. Waste management

- Several contaminated buttons from MAFELEC were found in different countries (stuck by local customs)
- ASN considered these buttons as waste  $\Rightarrow$  the buttons should be sent back to the waste producer  
(Question : who is the producer ?)

$\Rightarrow$  ASN decided to have the buttons sent to the French waste disposal





## ASN action towards MAFELEC

- Check the condition of the elevators buttons clearance :
  - the buttons don't belong to the Heats concerned by the 60-Co contamination.
- ASN authorized restart of the manufacturing and progressively granted the release of the buttons out of MAFELEC. This process took two months, depending on the investigations progress in India.
- All the other buttons were sent to a radioactive waste disposal.





## ASN action towards OTIS and freight company

- The ASN asked OTIS :
  - to stop the use of parts identified as contaminated.
  - to identify contaminated buttons that could have been installed. Otis is committed to the ASN, to achieve the identification, removal and elimination.
- As a result, less than 2 000 contaminated buttons had been installed.
- ASN inspected freight company





## First lessons - MAFELEC

- Change of culture : one of the points raised by this event is that MAFELEC - as most of the French metal products manufacturers - had no radiation protection culture before the event.
- MAFELEC bought radioactivity detectors to check every shipments coming in, and developed procedures in case of radioactivity detection.





## Feedback - International aspects

- Co-operation with ASN counterparts abroad has been one of the key-element of the management of this event. Information exchanges with international counterparts have been easy, efficient and fruitful.
- But : different management of the contaminated parts found abroad in the different countries, depending on :
  - local regulatory requirements
  - the customer knowledge of radiation protection issues.
- Question: who is responsible for the contaminated parts?
  - The company that raised the issue ?
  - The company where the contamination occurred ?
  - Each country where the contaminated parts are ?





## First lessons - ASN

- MAFELEC had no knowledge of radioactivity issues / nuclear field
- ⇒ ASN had to assist MAFELEC for the management of this situation (unusual position)
  - Storage of the contaminated buttons
  - Procedure in case of new detection of radioactivity
  - Transport of contaminated buttons found abroad
  - Contact with foreign authorities / customs
  - ...
- This situation involved many ASN people (regional divisions, department of international relations, dpt of waste, dpt of transport and industrial activities) and needed coordinated and quick actions





## Conclusion

- Complex incident : many different stakeholders (at national and international levels)
- Next step : a comprehensive feedback has to be done
- Question : how to prevent such an event ?







Thank you for your attention !

